

Item
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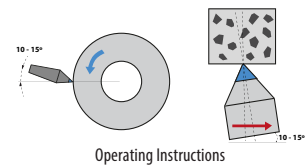
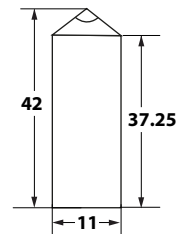
1. Product description:

Diamond Dresser

Dimensions (in):	7/16" x 1-5/8"
Dimensions (mm):	11 x 42
Specification:	1/2 CT
Carats:	0.5
Service Life:	Medium



RMP22



1. Application

- For grinding and dressing vitrified bonded wheels with a maximum outer diameter of 500 mm and thicknesses under 100 mm.
- Manufactured with selected industrial-grade diamonds.
- Suitable for dressing straight profiles on Type 1, 5, and 7 wheels.
- Ideal for sharpening or reducing the cutting aggressiveness of vitrified wheels.
- Capable of generating complex profiles on the wheel.

2. Operating instructions

- Mount the dresser properly on a tool holder.
- It is recommended to position the dresser inclined opposite to the direction of travel at an angle of 10° to 15°, and also maintain an inclination of 10°–15° relative to the wheel's center axis.
- Perform the dressing process by moving the tool across the full width of the wheel; repeat the motion until continuous contact and uniform dressing are achieved.
- Rotate the tool 20–40° after each dressing cycle to maintain even wear on the tip and preserve its profile.
- Faster dressing results in a sharper wheel, while slower dressing produces a wheel with lower cutting power.



3. Safety information

- Always use safety guards.
- Never exceed the maximum operating speed indicated on the product.
- Always wear complete personal protective equipment (gloves, hearing protection, mask, and safety glasses).
- Improper use may cause serious injury.

4. Handling

- The initial inspection must be carried out in the original packaging. If there is visible evidence of damage, the product should not be accepted.
- Handle the dresser carefully to prevent impact or falls. If the dresser shows any fracture, chipping, or visible damage, it must not be used.

5. Storage

- It is recommended not to remove the resin protection until the tool is ready for use.
- The dresser should be stored in dry, clean conditions, preferably in its original packaging, and kept away from hot, cold, or wet surfaces for prolonged periods..

6. Packaging units

- 1 piece.