Data Sheet

TENAZIT®

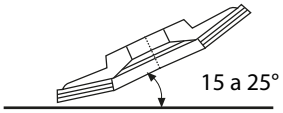
Item
717

1. Product Description:

Flap Disc

Dimensions (in):	4-1/2" x 7/8"
Dimensions (mm):	115 x 22.23
Abrasive:	Zirconia
Grit:	60
Specification:	ZA60B
Max. rpm:	13,300
Backing:	Fiberglass
Max. speed:	80 m/s
Line:	Larga Duración

Type B



D = 115 mm
H = 22.23 mm

Metal Stainless Welding

Certification

This flap disc is certified by the Organization for the Safety of Abrasives.

1. Application

• Excellent for grinding stainless steel, hardened or heat-treated steels, and all types of welds.
• Quiet operation and high stock removal rates with minimal heat buildup and reduced risk of burning the workpiece.
• High stock removal capacity and long service life.
• Ideal for users requiring good stock removal rates with an excellent surface finish.

2. Operating Instructions

• Use with an angle grinder.
• An adapter is required for proper mounting of depressed-center discs.
• Mount the disc and allow it to run at no-load speed for one minute to verify that it is not damaged.
• Maintain the disc at an angle of 15° to 25° to the workpiece surface for best results.
• Do not apply excessive pressure or strike the disc against the workpiece.

3. Safety information

• Never exceed the maximum operating speed indicated on the product label.
• Always use the appropriate safety guard.
• Always wear appropriate personal protective equipment (PPE), including gloves, respiratory protection, hearing protection, and safety glasses.
• Do not trim the backing.
• Never use a disc that has been exposed to water.
• Improper use may result in serious injury.

4. Handling

• Initial inspection should be performed while the product is in its original packaging. If there is visible evidence of damage, the product should not be accepted.
• Handle the product carefully to prevent impacts and/or drops. If a disc is cracked, has detached abrasive flaps, or is suspected of being damaged, it must not be mounted or used.

5. Storage

• Store the discs flat, at least 10 cm (4 in) above floor level, away from damp, cold, or hot surfaces and from any type of fluid. Ideal storage conditions are 40–50% relative humidity and a temperature between 15 and 29 °C (59–84 °F).

6. Packaging units

• 5 pieces.